1	METHOD	35	Lid feeding means
2		36	Rectilinear movement of seam
4	.Assembling receptacle with closure		head
3	Including work feeding	37	Can holder or lock
4	End joint forming	38	Portably mounted or attached
5	Metal to nonmetal		seamer
6	Rolling	39	Hand actuated
7	Applying sealant	40	Roller spreader
8	Applying sealant .Forming or treating metallic	41	Cam actuated
O	closure	42	Fluted chuck
9	By joining with preformed	43	Reciprocating die
	gasket or liner	44	Geneva drive mechanism
10	Forming means to deter or	45	.Closure or receptacle feed
10	detect tampering (e.g., child	46	Magnetic feed
	proof cap)	47	Storage means (e.g., magazine)
11	Reshaping previously used crown	48	Dropper type
	cap	49	And pusher
12	Fabricating or assembling	50	And turret
	member having frangible	51	Including pusher
	portion (e.g., tear tab	52	Closure and receptacle feed
	forming)	53	APPARATUS FORMING POURING SPOUT
13	Forming user lip guard		OR ASSEMBLING SPOUT WITH
14	Assembling pull tab (e.g.,		CONTAINER
	ring) to tear tab	54	APPARATUS UNITING KEY TO
15	Forming discontinuous		CONTAINER OR CLOSURE
	frangible fracture line (e.g.,	55	APPARATUS SCORING CONTAINER BODY
	push-in type with hinged tear	56	APPARATUS TO FORM CONTAINER
	tab)		CLOSURE (LID)
16	Having pull tab and hinged	57	.Having means to apply solid
	tear tab		solder
17	Scoring to form fracture line	58	.Having means to apply seal or
18	Coating		liner
19	Applying liquid to form gasket	59	Having heating means
	or liner	60	By means contacting closure
20	By spraying		with liquid
21	Solder applying	61	By spraying
22	Making or applying pouring	62	And metal deforming means
	spout or conical neck	63	With seal cutting means
23	Forming thread	64	And means to feed a web of
24	Forming lug (e.g., twist-off		material
	cap)	65	Means ejecting seal or closure
25	.Making pull tab-gripping means	66	.Having means uniting pull tab to
	(ring end)		closure
26	APPARATUS APPLYING CLOSURE TO	67	.Having means forming frangible
	RECEPTACLE		zone on closure
27	.Seamer	68	By means inserting ripper means
28	No workpiece no seam type		into closure
29	With lubricating means	69	APPARATUS FOR CAN BODY MAKING
30	Progressive seaming stations	70	.Blank feed
31	Roller die	71	With bending
32	Irregular can	72	With seaming
33	Pattern cam	73	With body deforming (beading,
34	Gasket or seal applying means		flanging)

## 413 - 2 CLASS 413 SHEET METAL CONTAINER MAKING

74	With seaming
75	With body deforming
76	Body deforming
77	.With side seaming
78	MISCELLANEOUS

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